

Updated: 11/12/2024

This manual is the user guide for InPact WORKSHOP APP, VERSION 2.

The functionalities and visualisation may vary depending on the business unit and the role of each employee.

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0.1. USE THE APPLICATION ON YOUR MOBILE OR TABLET

0.2. USE THE APPLICATION ON THE COMPUTER

To start using the application from the computer, we can search for it from Power APPs or use the direct link if it has been shared with us.

Recommendation: Save the application as a favourite in the top menu so that it is always available.

IF YOU HAVE A LINK

Click on the link provided and the app will open directly in your default browser.

InPact_Workshop_v2
<https://apps.powerapps.com/play/e/cae533a4-c6e7-e5fd-99b8-534a12c9bc4a/a/3bc01224-2930-47d3-a6f8-168376afa53b?tenantId=a4b4a9d4-490c-403a-9e4a-c525a79ec955&sourceurltime=1715854928228>

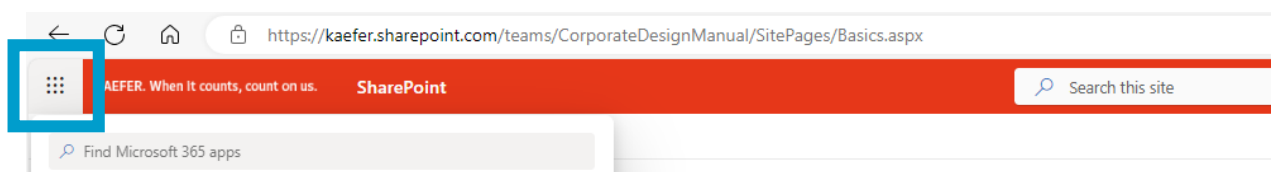
NO LINK

To start the Power APP session on your computer you will need to follow the steps below.

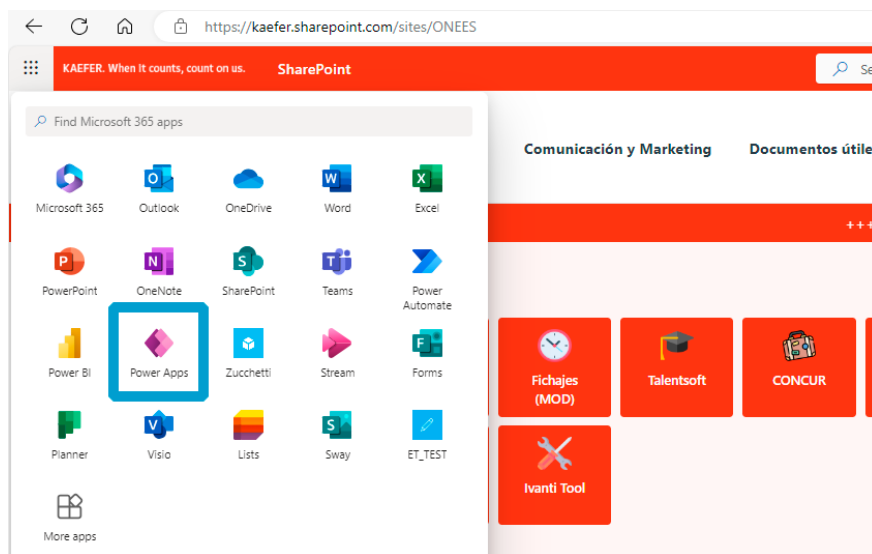
Open your web browser and go to the KAEFER Sharepoint website.

<https://kaefer.sharepoint.com/>

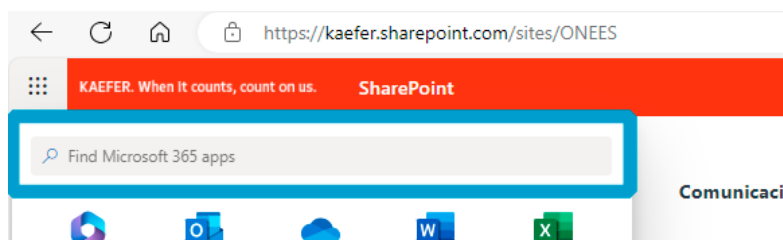
Once inside SharePoint, in the top left corner, click on the grid icon (the application launcher).



In the drop-down menu, find "**Power Apps**" and click on the icon.

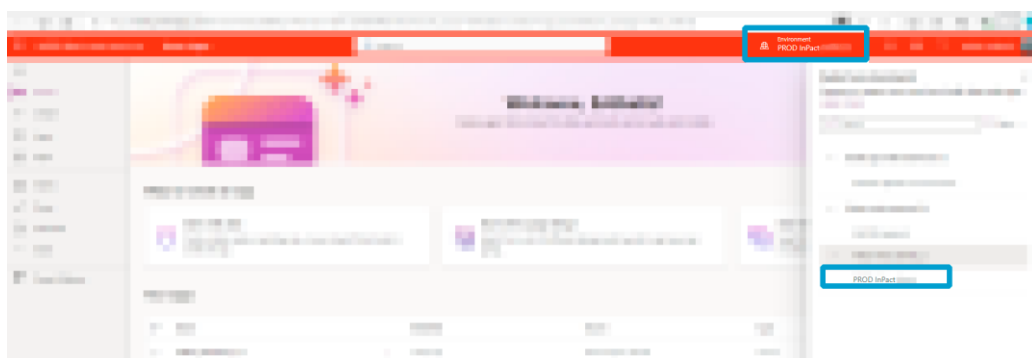


If you do not see "Power Apps" in the list, use the search bar at the top of the menu to type "Power Apps" and select the application from the results.



Once you are in Power Apps, you need to select your business unit's InPact environment to work with your applications.

To change it, at the top right of the screen, click on the drop-down menu that shows your current environment.



Make sure you select the correct environment to avoid problems with access to the application's data and functionalities.

Search for the Application:

Search for "InPact_WORKSHOP_v2" in the list of available applications.
Nomenclature may vary depending on the country.

If you don't see the application, use the search bar at the top of the screen to find it.

0.3. SAVE THE APPLICATION AS A FAVOURITE

Recommendation:

Save in the top menu the application as a favourite to always have it available.

In the search bar, click on the star at the end of the text field.

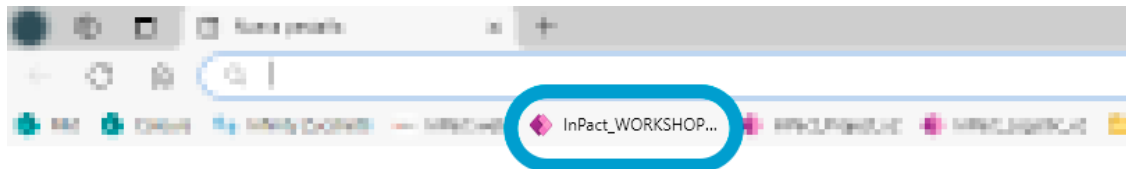


A pop-up window appears where you define the name and keep the Favourites Bar folder selected.

Remember to write InPact WORKSHOP V2 or a similar name to identify the InPact application.



This way, you will be able to have the application in your favourites bar and speed up your search in the future.



1. VIEW ORDERS

1.1. CHECK THE STATUS OF YOUR ORDER

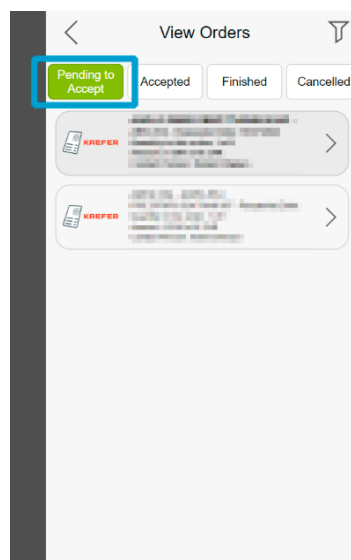
Once you have logged in, you can check the status of your orders at any time.

Go to the Order Section:

From the main menu, select the option "View Orders". Here you will see a list of all the orders you have placed.

Consult and manage the status of orders

In the top menu you can see the orders according to their status and you can access them by clicking on any of them. You can also use the filters to display only the desired parts.



The states are as follows:

- > **Pending acceptance:** order received in the workshop that is pending analysis and will be approved or rejected by the workshop manager.
- > **Accepted:** Order approved and available to be planned in the application.
- > **Completed:** Work completed and ready for delivery.
- > **Rejected:** Order not accepted due to lack of information/resources/...

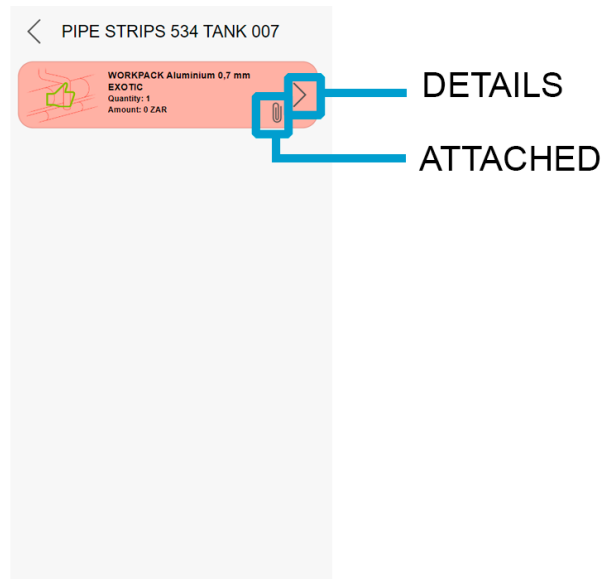
> Reject Order.

> **View** the **order** summary and print it.

PROJECT: 0000000001 ORDER: 0000000001 APPLICANT: 0000000001			ADDRESS: 0000000001 CONTACT PERSON: 0000000001 DEADLINE: 0000000001			TOTAL UNITS: 17 POSITIONS: 4 TOTAL KG: 6.9 TOTAL HOURS: 0.278		TOTAL AMOUNT: 0.000 TOTAL UNIT PRICE: 0.000		 		
ID	Piece	DN	Thick	Quantity	Material	Type	Unit Price	Amount	Kg	Hours	Status	Comments
1	STRAIGHT MUFF	4	25	5	Galva 0,5 mm	STANDARD	0.000	0.000	2.62	0.038	Canceled	
2	BEND	4	25	2	Galva 0,5 mm	STANDARD	0.000	0.000	0.64	0.1	Canceled	
3	STRAIGHT MUFF	5	25	8	Galva 0,5 mm	STANDARD	0.000	0.000	2.92	0.038	Canceled	
4	BEND	5	25	2	Galva 0,5 mm	STANDARD	0.000	0.000	0.72	0.1	Canceled	

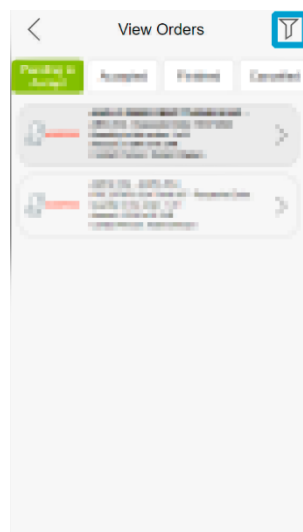
Example of an order summary

- **Consult the details** of a part:

**Available filters:**

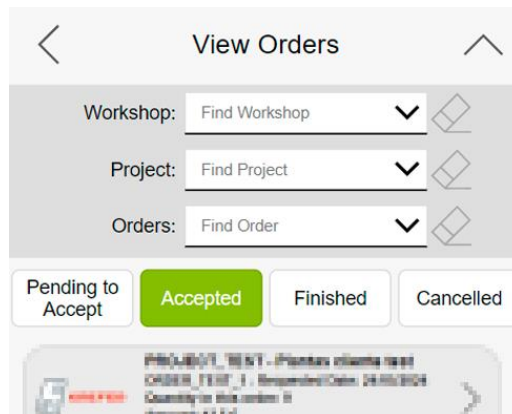
To make your work easier, we have a filter to narrow down your searches.

- > Click on the "**Filter**" icon located on the top right-hand side.



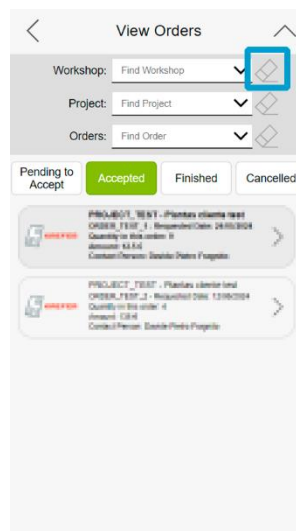
Filter by:

- > Workshop
- > Project
- > Order.



You can type in the text field or use the drop-down menu to search for the desired content.

To clear the selection, click on the rubber on the right side of the drop-down menu.

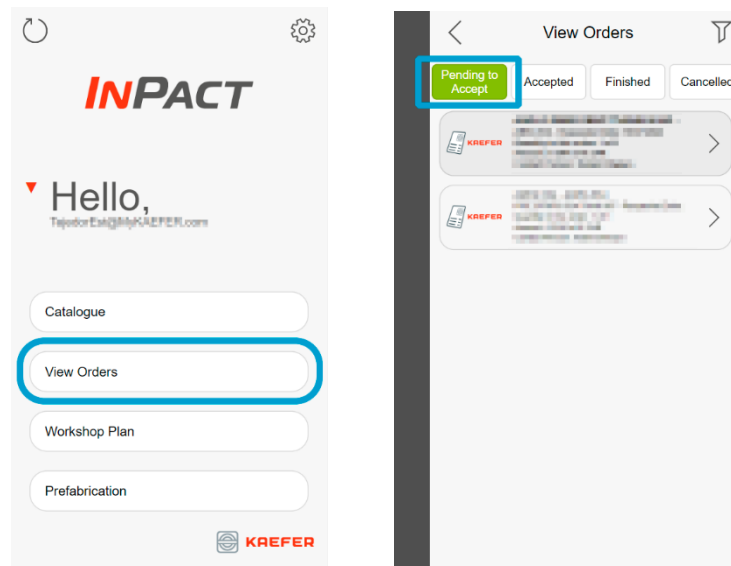


1.2 ACCEPT AN ORDER

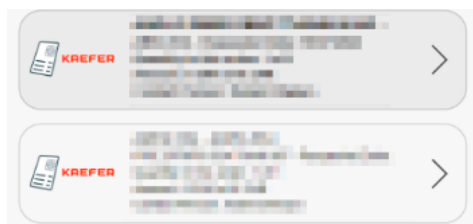
When you receive a new order, you can manage it directly from the application.

View orders

In the "View Orders" section, use the top menu to view only orders that are "Pending to Accept".



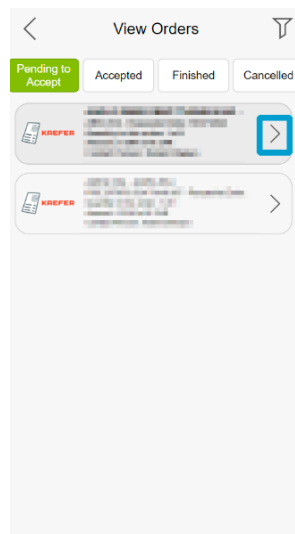
Select the order you wish to approve.



To select an order, simply click on it. The selected orders are visually identified with a darker grey tone than the rest.

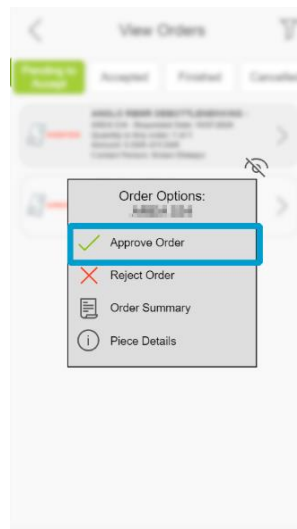
- ☒ SELECTED
- ☐ NOT SELECTED

Click on the date on the right of the order you wish to accept.



Accept Order

In the pop-up window, click the "Approve Order" option and confirm your decision



If you want to check the full details, click on: **“Order Summary”**

Review Order

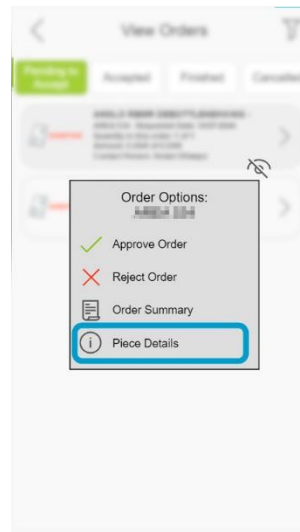
WHEN YOU NEED TO CHECK YOUR ORDER INFORMATION:

Select "**Order summary**".

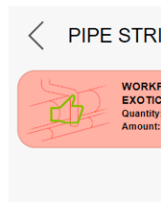
PROJECT: 14000000000000000000 ORDER: 14000000000000000000 SHORTING APPLICANT: 14000000000000000000			ADDRESS: 14000000000000000000 CONTACT PERSON: 14000000000000000000 DEADLINE: 14000000000000000000			TOTAL UNITS: 17 POSITIONS: 4 TOTAL KG: 8.9 TOTAL HOURS: 0.276			TOTAL AMOUNT: 11.000 TOTAL UNIT PRICE: 11.000			 	
ID	Piece	DN	Thick	Quantity	Material	Type	Unit Price	Amount	Kg	Hours	Status	Comments	
1	STRAIGHT MUFF	4	25	5	Galva 0.5 mm	STANDARD	11.000	55.000	2.62	0.038	Canceled		
2	BEND	4	25	2	Galva 0.5 mm	STANDARD	11.000	22.000	0.64	0.1	Canceled		
3	STRAIGHT MUFF	5	25	8	Galva 0.5 mm	STANDARD	11.000	88.000	2.92	0.038	Canceled		
4	BEND	5	25	2	Galva 0.5 mm	STANDARD	11.000	22.000	0.72	0.1	Canceled		

WHEN YOU NEED TO CHECK THE PARAMETERS OR ATTACHMENTS OF A PART

Select "**Pieces detail**", you can consult the parameters of the part by clicking on the arrow and the attachments by clicking on the paper clip.



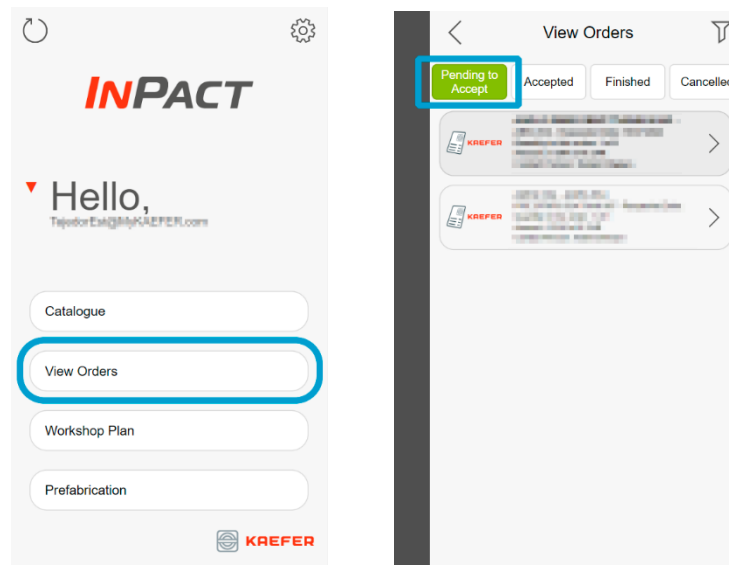
From this same window, click on the hand to accept the order.



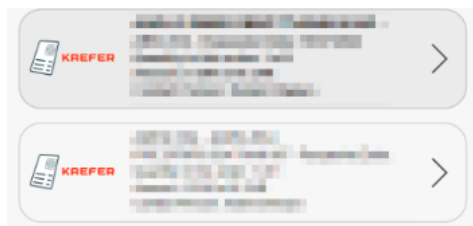
1.3. PRINT THE ORDER

When you wish to have the order on paper you can print each order through the application.

In the "View Orders" section, use the top menu to view only orders that are "Pending Acceptance".



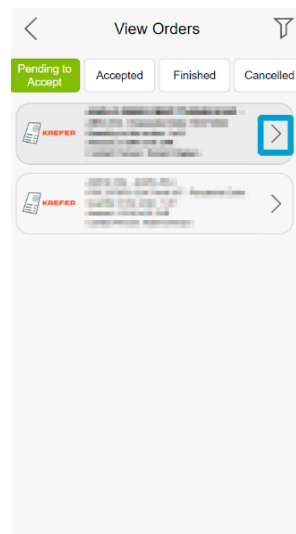
Select the order you wish to approve



To select the order, simply click on it. The selected order is visually identified with a darker grey tone than the rest.

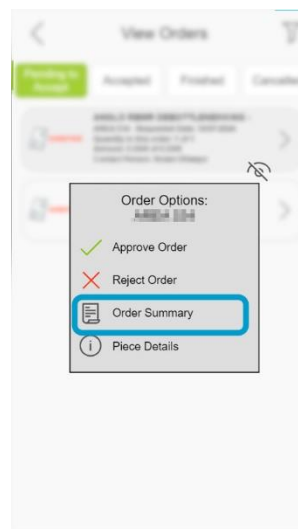
- ☒ SELECTED
- ☐ NOT SELECTED

Click on the date on the right of the order you wish to accept.



Check the order

Click on the option "**Order summary**".



And click on the printer icon.

PROJECT: 1400000001

ORDER: 000

Select the printer you want to **print** from or you can also convert it to **pdf** to save it on your computer.

2. WORKSHOP PLAN

3.1. PLAN PRODUCTION

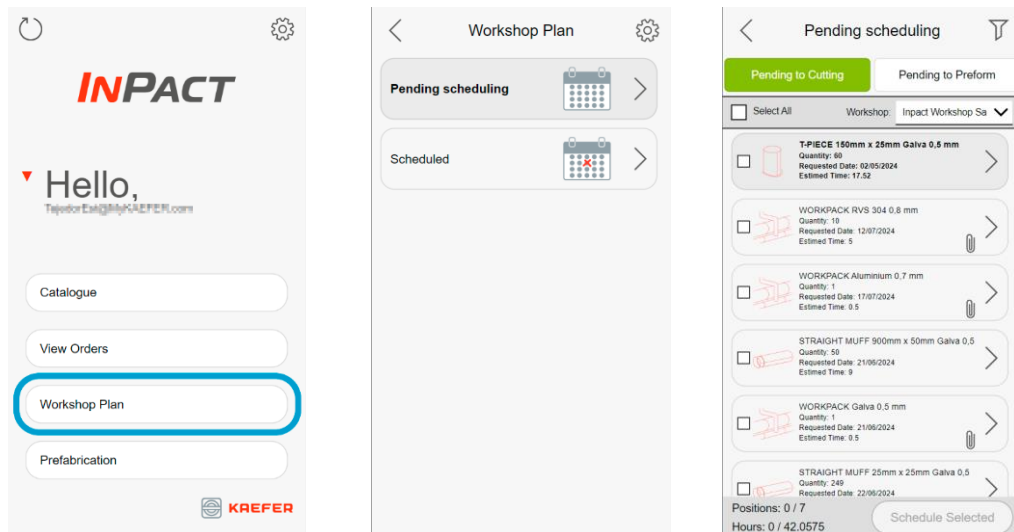
After accepting an order, it is necessary to plan the production of the parts.

Important: If the order is not accepted, you must go to "View Order" and accept it in order to plan it.

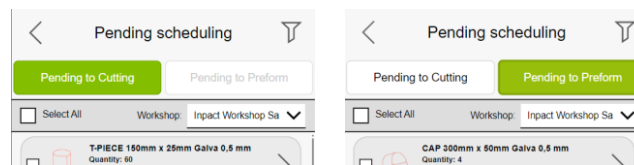
Query: Accepting an order

Access the parts still to be planned.

In the "Workshop plan" section, choose "Pending scheduling".



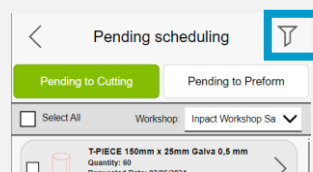
Each part must be configured in the cutting and forming area. The selected option appears in green in the top menu.



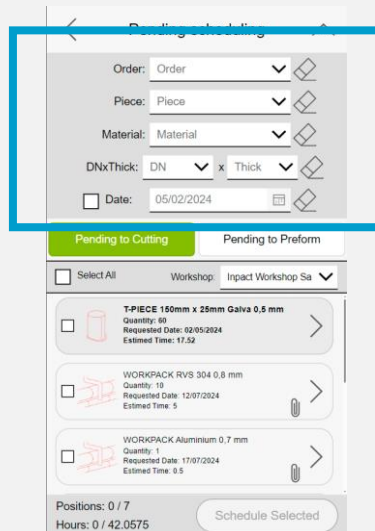
Once the task to be carried out has been chosen, the part must be selected.

Note: The application has filters to speed up the search for the desired parts according to: order / part / material / diameter and thickness / date.

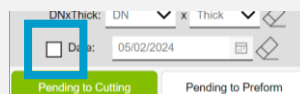
The filter is located at the top right.



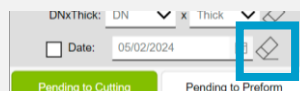
Once deployed, there is a drop-down menu for each of the options.



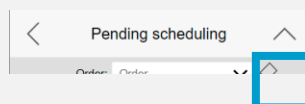
* In the case of the date, we shall select the tick to apply it.



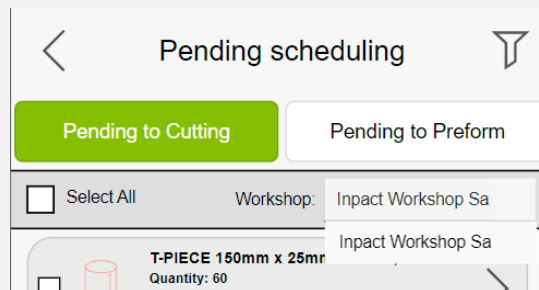
* if you want to remove the filter, press .



When you are done with the filters, click on the top date to compress the menu.

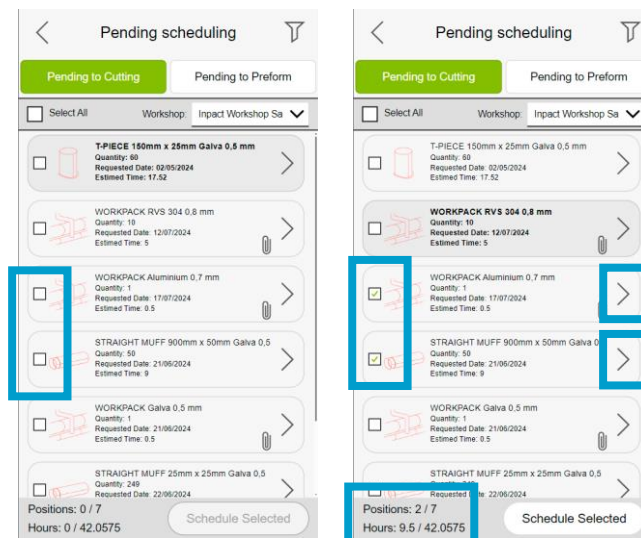


If you want to filter by workshop, click on the drop-down menu and select the workshop.



Select Parts to Plan

Mark with a tick by selecting on the left side the parts you need to plan for the cutting and forming area. The application allows you to select multiple options.



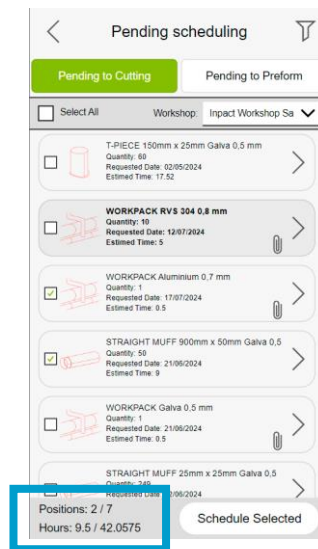
Not selected.

Selected

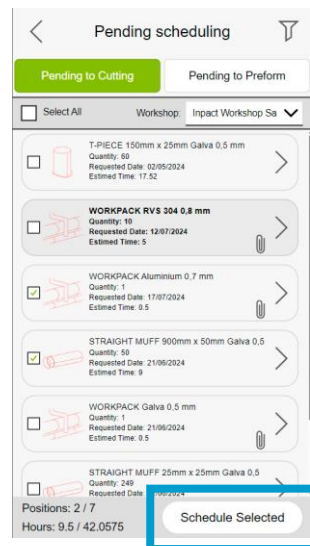
Assign Work Areas and Dates

Assign a specific work area for each part and select a start and end date for each task.

The application shows you the summary of hours and parts in relation to the available parts.

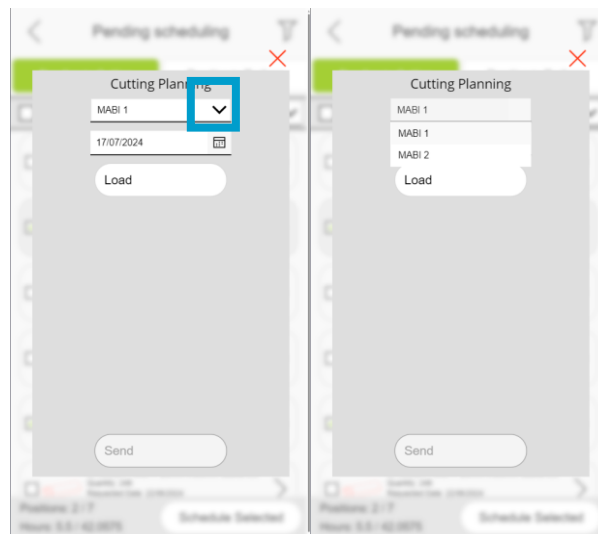


Select "Schedule Selected".



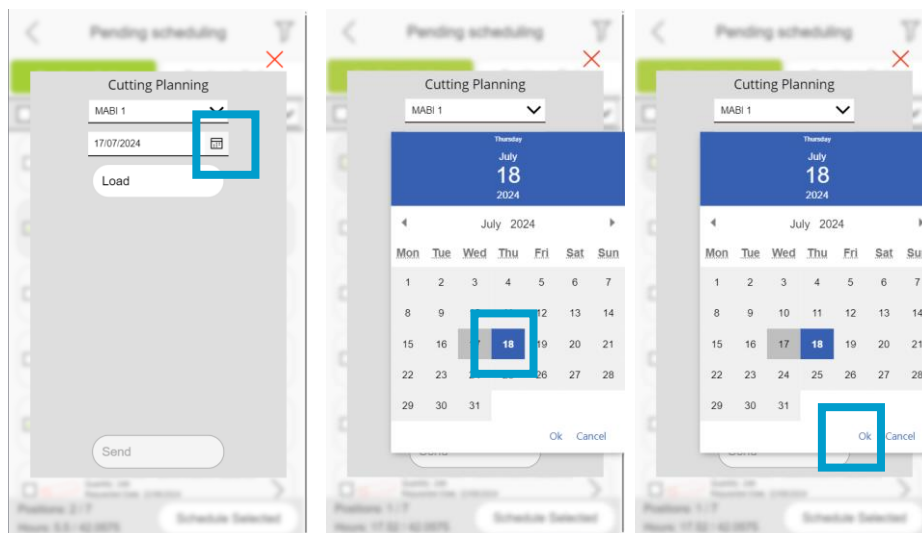
You get a pop-up screen with a donut in order to validate the availability of the work area.

Pull down the workspaces menu to allocate the space and choose the desired option.

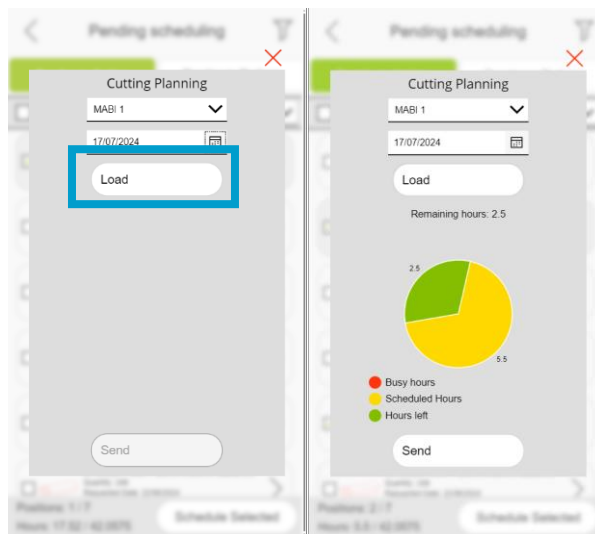


Note: If you need to create a new workspace. See the section "[Create the work area](#)".

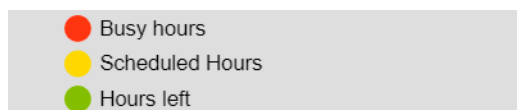
Set the desired date by clicking on the calendar < OK.



Once you have selected the work area and the date, click on "Load".



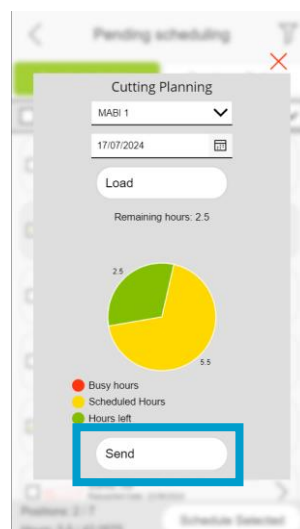
The diagram uses colours to indicate the status of available hours:



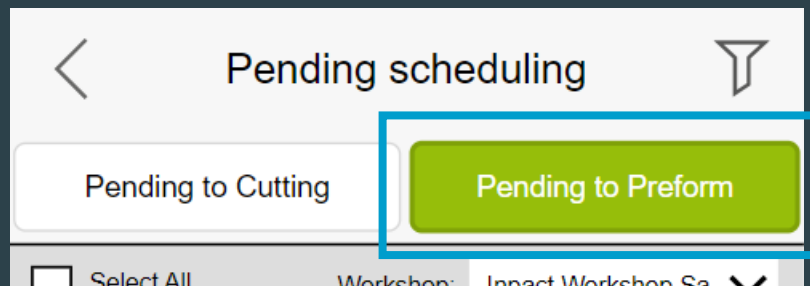
- > **Red:** hours already allocated
- > **Yellow:** expected time of the assigned tasks.
- > **Green:** free hours to be allocated.

Send planning

Once you have defined the schedule, press "Send" to confirm.



Important: Repeat these actions to "Pending to Preform".

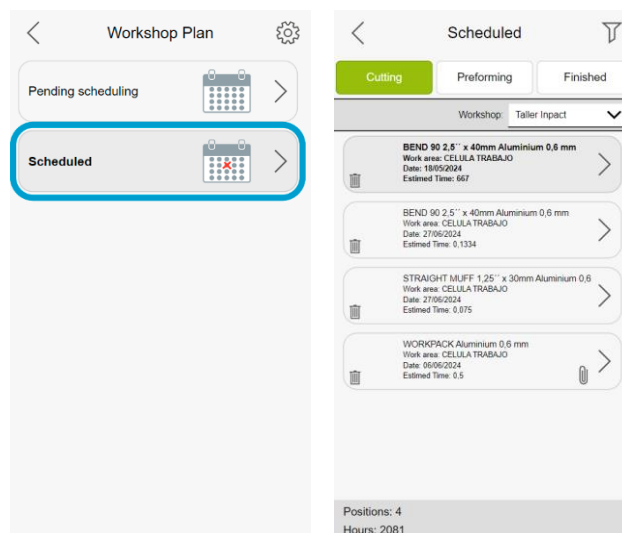


3.2. ACCESS PLANNED ORDERS

The application allows you to consult the parts already planned for cutting/preform or which are finished.

The latter case, that of finished parts, makes it possible to have access to the history of parts produced in the workshop.

To access the orders, in the "Order scheduling" section, select the parts already planned in the "**Scheduled**" section.



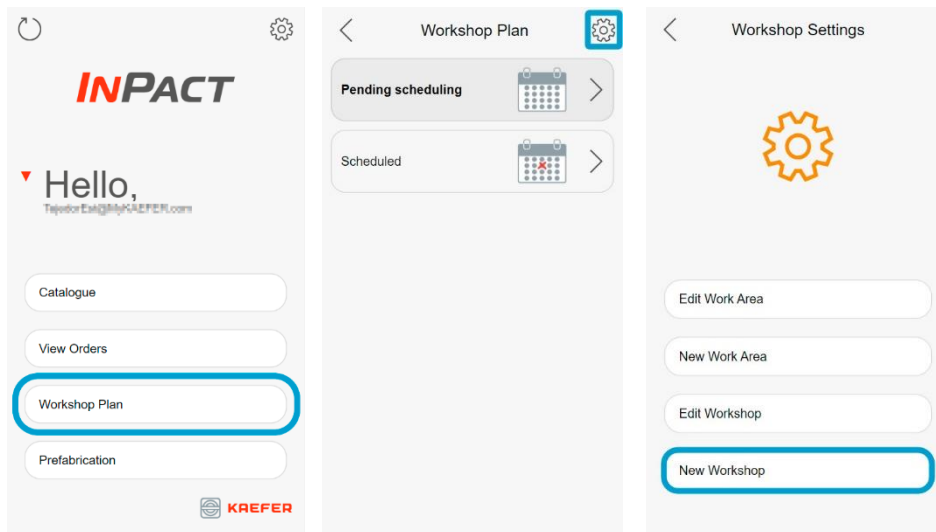
In this section you can view the finished and already programmed work. To speed up the selection process, you can use the filter at the top.

3. MANAGEMENT

3.1. CREATE THE WORKSHOP

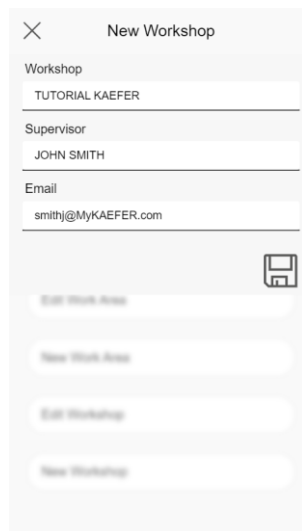
When you need to define the workshop, a configurator is available (if you have permissions) *.

Go to **Workshop Plan**. Click on the top configuration icon and click on **"New Workshop"**.



Note: *if you are the workshop manager and do not have these permissions, please contact the IT support team or the InPact contact in your business unit.

Define the parameters of the new workshop:



×

New Workshop

Workshop

TUTORIAL KAEFER

Supervisor

JOHN SMITH

Email

smithj@MyKAEFER.com

Save

Edit Work Area

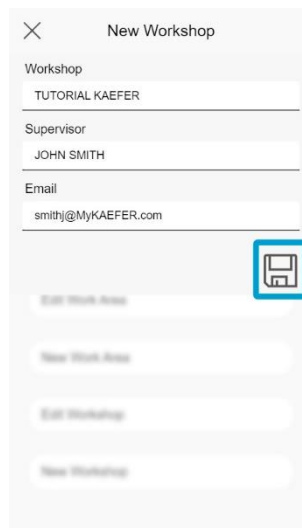
New Work Area

Edit Workshop

New Workshop

- > Workshop: name of the workshop
- > Supervisor: person responsible for managing the workshop information.
- > Email: email that will receive the workshop information.

Click on the save icon to complete the process of creating a new workshop.



×

New Workshop

Workshop

TUTORIAL KAEFER

Supervisor

JOHN SMITH

Email

smithj@MyKAEFER.com

Save

Edit Work Area

New Work Area

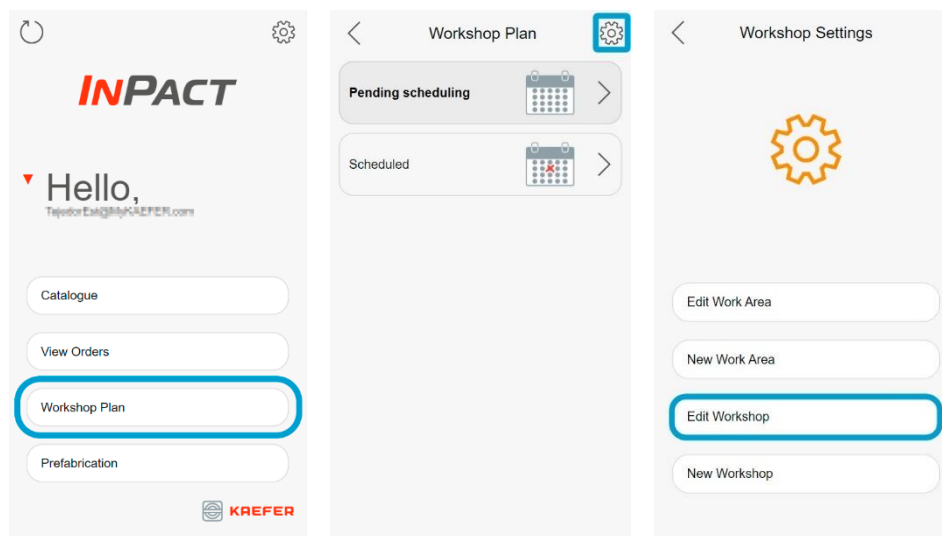
Edit Workshop

New Workshop

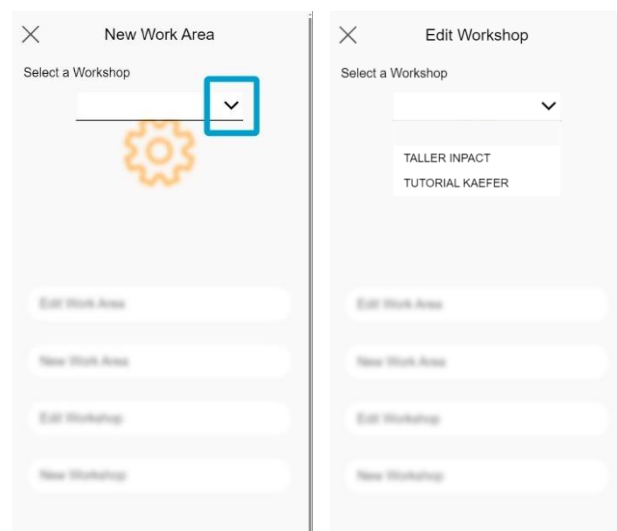
3.2. EDIT THE WORKSHOP

When you need to edit the associated workshop information, a configurator is available (if you have permissions)*.

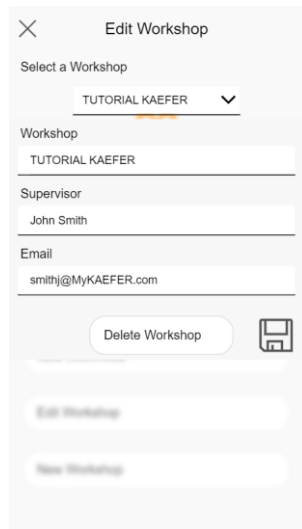
Go to "**Workshop Plan**". Click on the top configuration icon and click on "**New Workshop**".



In the drop-down menu that appears, select from the previously created workshops. In this case we select KAEFER TUTORIAL.



Once in the edit screen, change the information below.



×

Edit Workshop

Select a Workshop

TUTORIAL KAEFER ▼

Workshop

TUTORIAL KAEFER

Supervisor

John Smith

Email

smithj@MyKAEFER.com

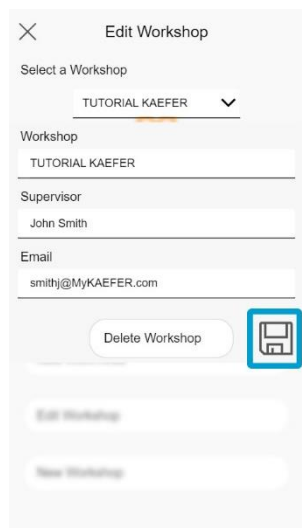
Delete Workshop

Edit Workshop

New Workshop

- > **Workshop:** name of the workshop
- > **Supervisor:** person responsible for managing the workshop information.
- > **Email:** email that will receive the workshop information.

Once you have configured the workshop, click on the save icon.



×

Edit Workshop

Select a Workshop

TUTORIAL KAEFER ▼

Workshop

TUTORIAL KAEFER

Supervisor

John Smith

Email

smithj@MyKAEFER.com

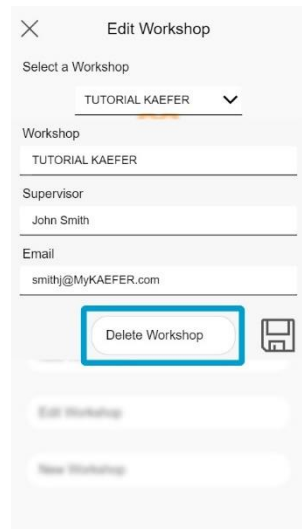
Delete Workshop

Edit Workshop

New Workshop

3.3. ELIMINATE THE WORKSHOP

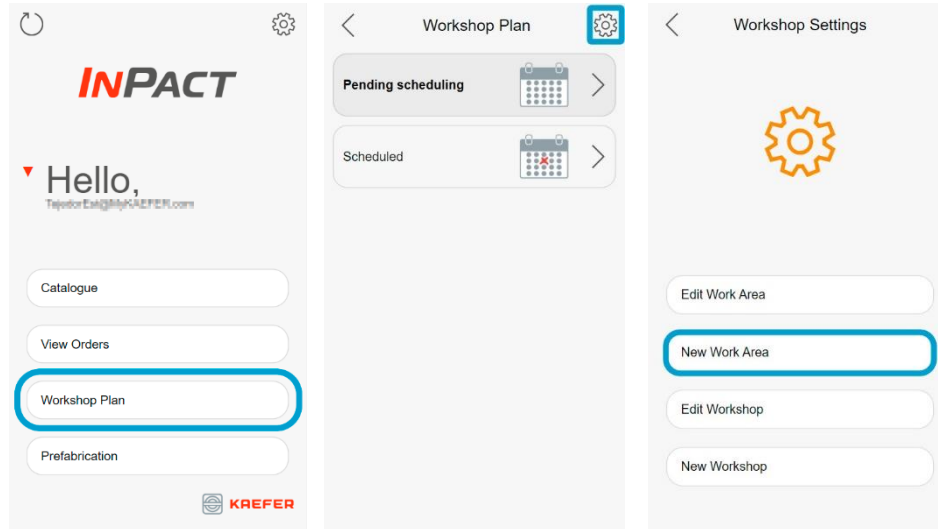
If you want to delete a workshop because it is no longer operational, in the "Edit workshop" function, select the workshop and then "Delete workshop".



Note: At least two workshops must exist for the delete workshop function to appear.

3.4. CREATE THE WORK AREA

Go to "**Workshop Plan**". Click on the top configuration icon and click on "**New Work Area**".

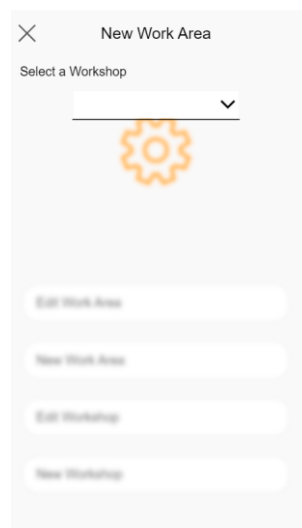


Note: If the workshop is not available, create the workshop first. Consult section "[Create the workshop](#)".

When you need to create or edit work areas, a configurator is available (if you have permissions)*.

*if you are the workshop manager and do not have these permissions, please contact the IT support team or the InPact contact in your business unit.

Select the workshop where you want to configure the new workspace and complete the content.



Write the name Work area with descriptive text.

×

New Work Area

Select a Workshop

TUTORIAL KAEFER

Work area

Job Type

Hours per day

8

Workers

1

Edit Workshop

New Workshop

Select between the cutting or pre-chroming area.

×

New Work Area

Select a Workshop

TUTORIAL KAEFER

Work area

TUTORIAL MABI 1

Job Type

Cutting

Preforming

Edit Workshop

New Workshop

Define the number of hours and the number of workers.

×

New Work Area

Select a Workshop

TUTORIAL KAEFER

Work area

KAEFER CELL A

Job Type

Preforming

Hours per day

7

Workers

3

Save icon

Edit Workshop

New Workshop

Finally, press save.

×

New Work Area

Select a Workshop

TUTORIAL KAEFER

Work area

TUTORIAL MABI 1

Job Type

Cutting

Hours per day

8

Workers

1

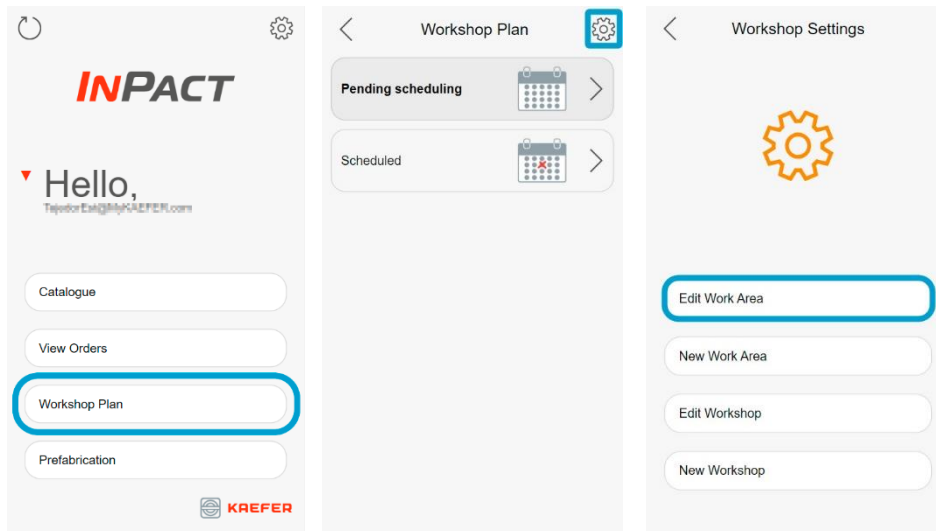
Save icon (highlighted)

Edit Workshop

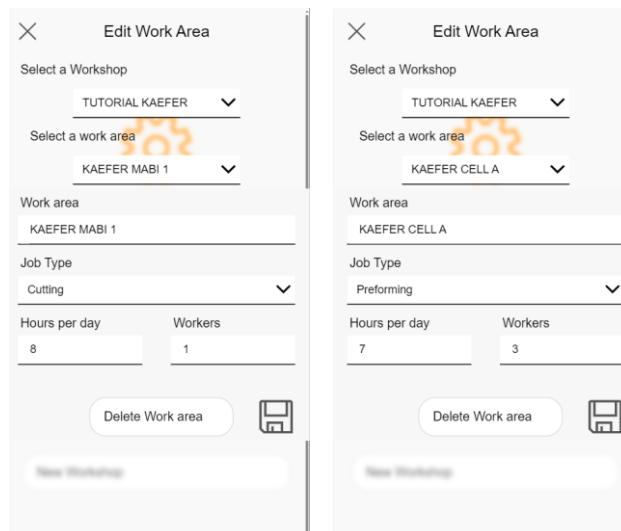
New Workshop

3.5. EDIT THE WORKSPACE

Go to "**Workshop Plan**". Click on the top configuration icon and click on "**Edit Work Area**".



Adapt the necessary content by identifying the workshop and work area.



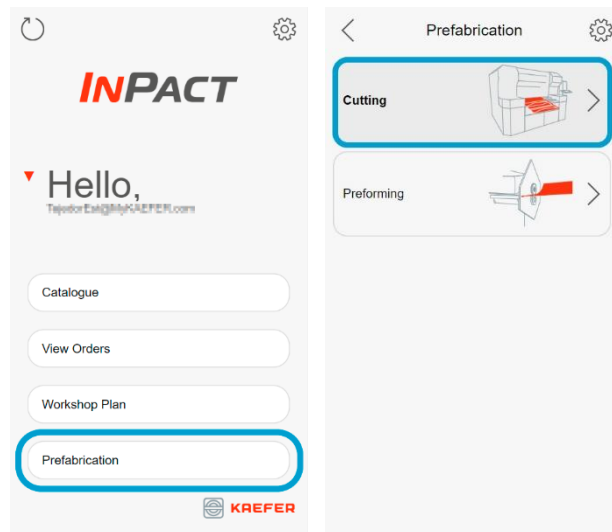
Click on the save icon to save your changes.

4. PREFABRICATION

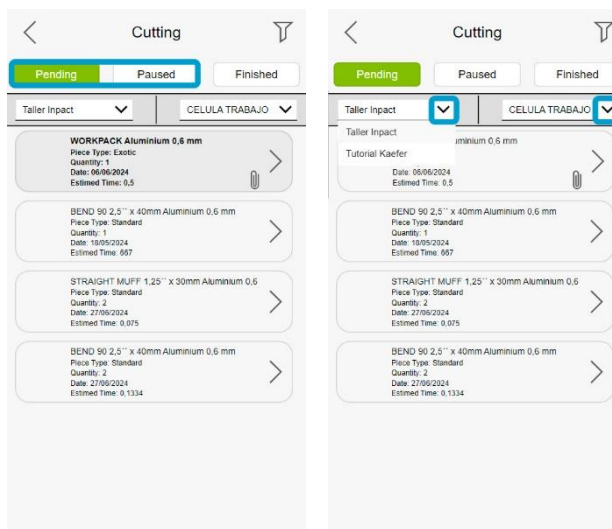
4.1. PRODUCE THE PARTS AND PRINT THE LABEL

Once the production of the parts has been planned, the cutting and forming areas will appear in the prefabrication section.

To access, click on **"Prefabrication"** and **"Cutting"**.



In the Pending and Paused section you can find the unfinished pieces, to do so, you must select the Workshop and Work Area you want to work on.



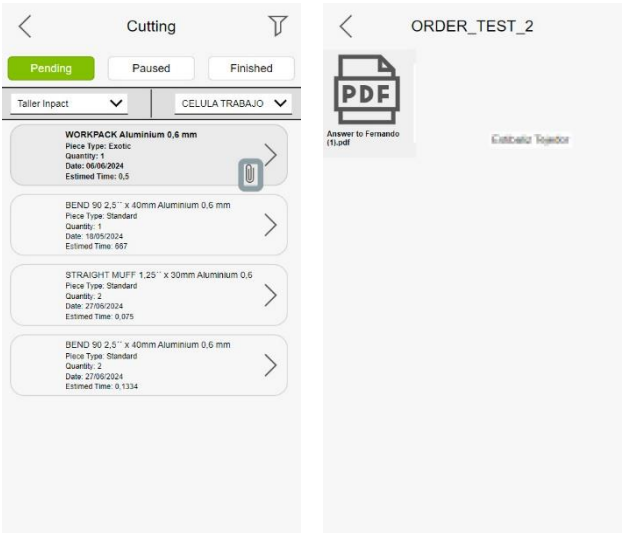
You can also top icon and filter by:

- > **Part**
- > **Material**
- > **Nominal Diameter**
- > **Thickness**
- > **Planning date**

Once the part has been identified, select it by clicking on the arrow. *

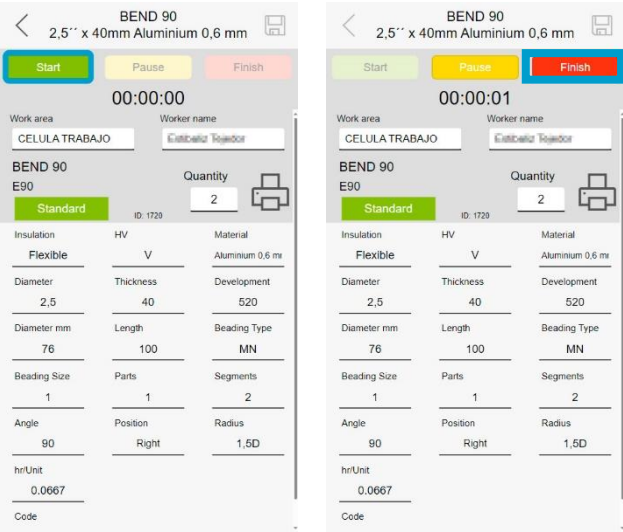


*In case you want to look at the attachment, select the Attachment icon next to the date.



When you start producing the part, select **"Start"**.

When you finish the piece, press **Finish**:



4.2. PRINT THE PART LABEL

To print the label. Click on the icon on the printer icon screen.

The screenshot shows the main configuration screen for a BEND 90 part. At the top, it says "BEND 90" and "2,5'' x 40mm Aluminium 0,6 mm". Below this are "Start", "Pause", and "Finish" buttons. A timer shows "00:00:11". There are fields for "Work area" (CELULA TRABAJO) and "Worker name" (Estibaliz Tejedor). The part name "BEND 90" and "E90" are shown, along with a "Quantity" field set to "2". A printer icon is highlighted with a blue box. Below this is a table of specifications:

Insulation	HV	Material
Flexible	V	Aluminium 0,6 mm
Diameter	Thickness	Development
2,5	40	520
Diameter mm	Length	Bending Type
76	100	MN
Bending Size	Parts	Segments
1	1	2
Angle	Position	Radius
90	Right	1,5D
hrUnit		
0,0667		
Code		

The preview screen allows you to set the quantity of material in that order and you will have to change it in case it does not match the packed content.

Once you have configured the quantity, select the labeller if there are several configured by clicking on the drop-down menu below and finally click on the printer icon.

The screenshot shows the "Preview" screen. It displays the following information: "Project: PROJECT_TEST", "Order: ORDER_TEST_1", "Piece: BEND 90", "Development: 2,5'' x 40mm", and "Material: Aluminium 0,6 mm". The "Quantity" field is set to "2" and is highlighted with a blue box. Below this is a QR code. At the bottom, there is a code: "E90FVX2.5x40AL060XX100X4MNX11X2X90D1, 51515XXXXX1720". A dropdown menu is set to "Basauri" and a printer icon is highlighted with a blue box.

Note: for different printer, visit the section [Define and configure the workshop printers.](#)



Example: Sticker stuck on the pre-cut elbow plate.

4.3. PAUSE THE PRODUCTION OF THE PART(S)

If while you are producing a batch of parts you have to pause production.

Select the **Pause** option from the top menu.

BEND 90
2,5" x 40mm Aluminium 0,6 mm

Start **Pause** Finish

00:00:01

Work area: CELULA TRABAJO Worker name: Celibella Tejada

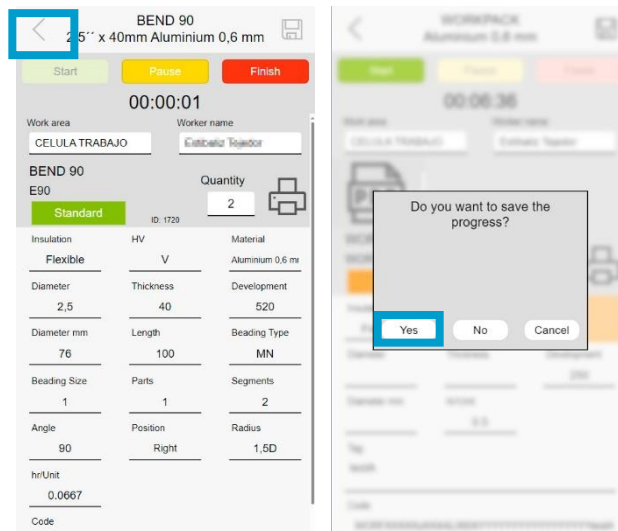
BEND 90
E90

Quantity: 2

Standard ID: 1720

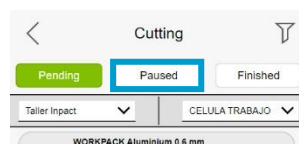
Insulation	HV	Material
Flexible	V	Aluminium 0,6 mm
Diameter	Thickness	Development
2,5	40	520
Diameter mm	Length	Bending Type
76	100	MN
Bending Size	Parts	Segments
1	1	2
Angle	Position	Radius
90	Right	1,5D
hmUnit		
0.0667		
Code		

To save the production status of paused. Click on the top arrow. A pop-up window appears in which you must press **Yes**.



4.4. RESUME PRODUCTION OF THE PAUSED PART(S).

If during the manufacturing process you have paused the production of a batch of parts, you will find the part(s) in the Paused menu.



Note: If you do not find it, check that you do not have any filters applied or that you are in the correct workshop and work area.

5. SETTINGS

5.1. DEFINE WORKSHOP PRINTERS

IMPORTANT

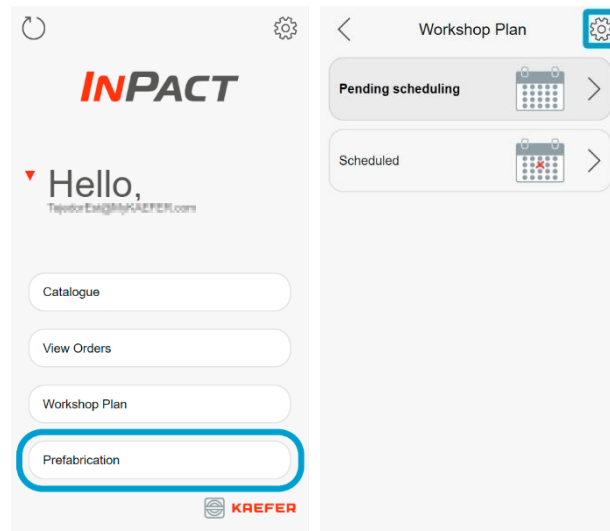
To configure the printer via PrintNode, please contact the InPact team.

The workshop can have one or more printers to generate the labels to be paid on the boxes or on the parts.

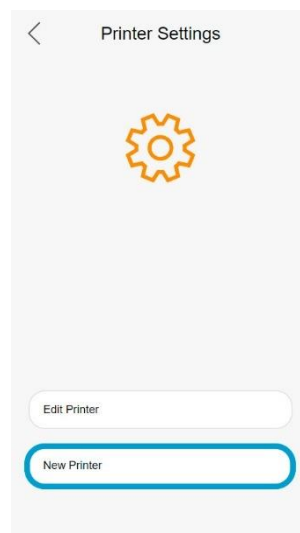
The selection of these printers will appear during the printing process at the bottom in a foldout.



To create a new printer, we must access from the main menu to **Prefabrication** and then click on the **configuration icon**.



Select **New Printer**.



And we configure the new printer by defining the following features:

The image shows two side-by-side screenshots of the 'New Printer' app screen. The left screen shows the 'Printer' field empty, 'Code' with a gear icon, and 'Workshop' set to 'TALLER INPACT'. The right screen shows the 'Printer' field filled with 'TUTORIAL KAEFER', 'Code' with 'KA_PRINTER_02', and 'Workshop' set to 'TALLER INPACT'. Both screens have a 'save' icon (floppy disk) at the bottom right.

- > **Name**
- > **Code**
- > **Workshop** to associate it with.

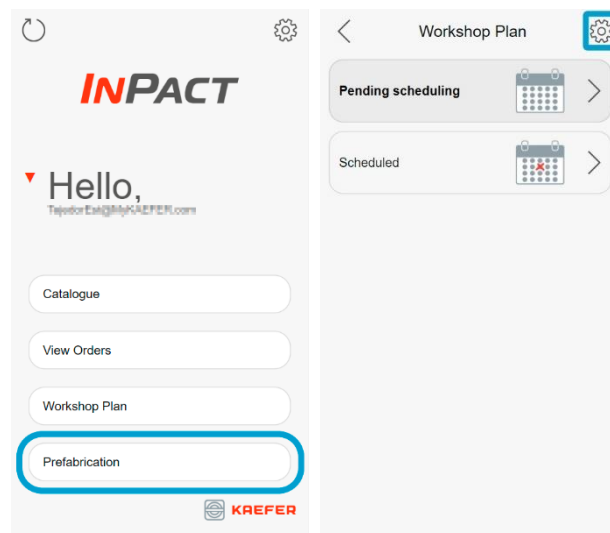
Click on the **save icon** and our printer will be available.

The image shows a single screenshot of the 'New Printer' app screen. The 'Printer' field is filled with 'TUTORIAL KAEFER', 'Code' is filled with 'KA_PRINTER_02', and 'Workshop' is set to 'TALLER INPACT'. The 'save' icon (floppy disk) at the bottom right is highlighted by a blue square.

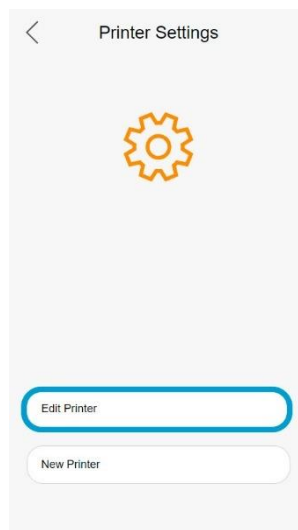
5.2. CONFIGURE PRINTER

When we want to edit an already available printer. Go to the Printer configuration section.

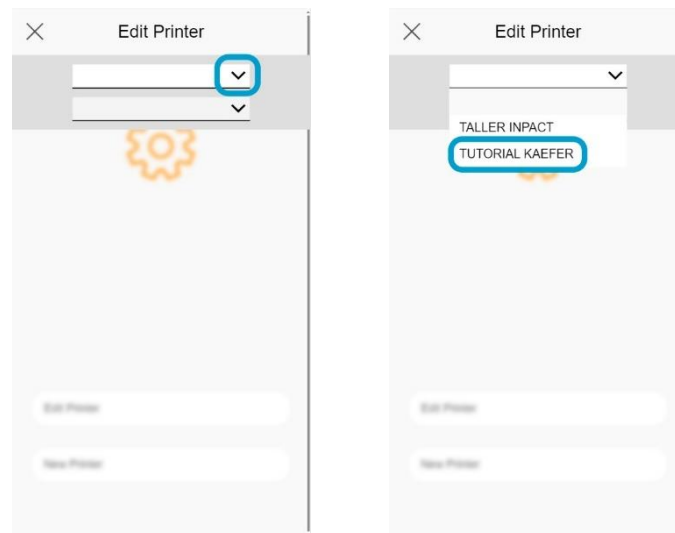
From the main menu go to **Prefabrication** and then click on the configuration icon.



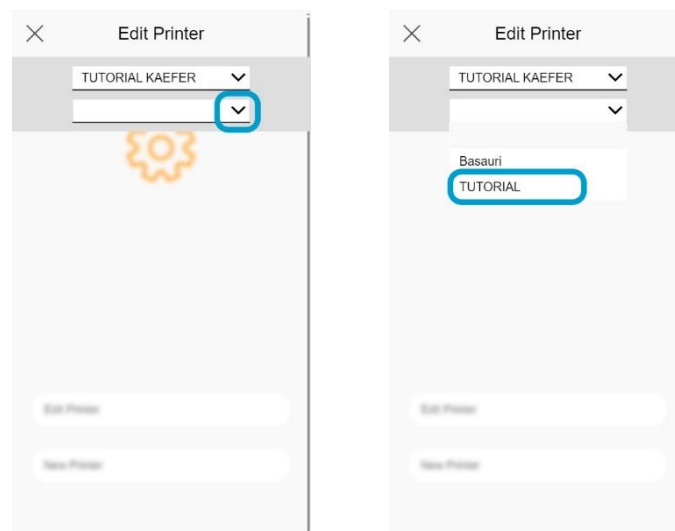
Select **Edit Printer**.



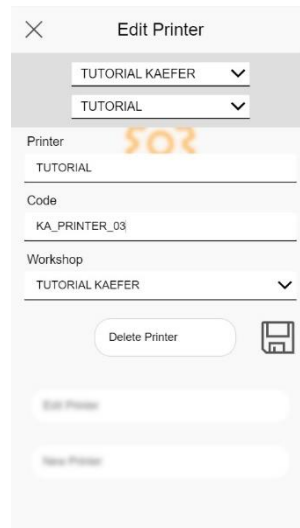
From the configurator, we deploy the top menu by clicking on the arrow and select the workshop.



Subsequently, we drop down the second menu and select the printer.



We edit the content of the printers:



✕ Edit Printer

TUTORIAL KAEFER ▼

TUTORIAL ▼

Printer
TUTORIAL

Code
KA_PRINTER_03

Workshop
TUTORIAL KAEFER ▼

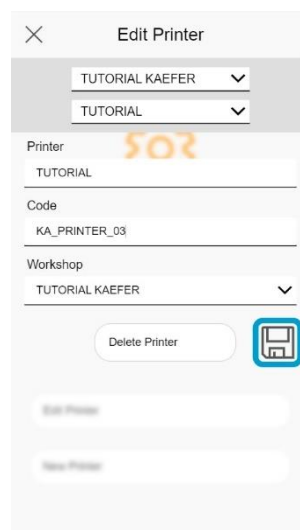
Delete Printer

Save Printer

New Printer

- > **Name**
- > **Code**
- > **Workshop** to associate it with.

Once the changes have been made, click on save icon.



✕ Edit Printer

TUTORIAL KAEFER ▼

TUTORIAL ▼

Printer
TUTORIAL

Code
KA_PRINTER_03

Workshop
TUTORIAL KAEFER ▼

Delete Printer

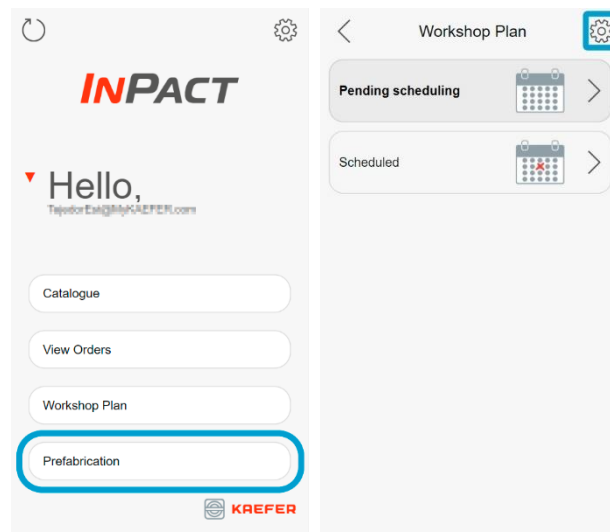
Save Printer

New Printer

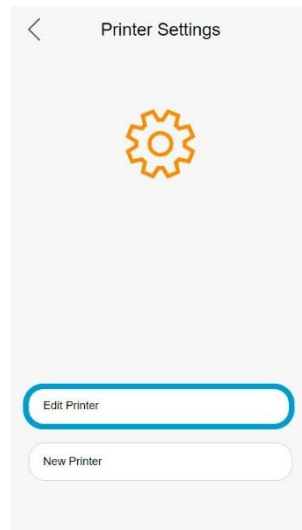
5.3. REMOVE A PRINTER FROM THE WORKSHOP

When we want to delete an already available printer. Go to the Printer configuration section.

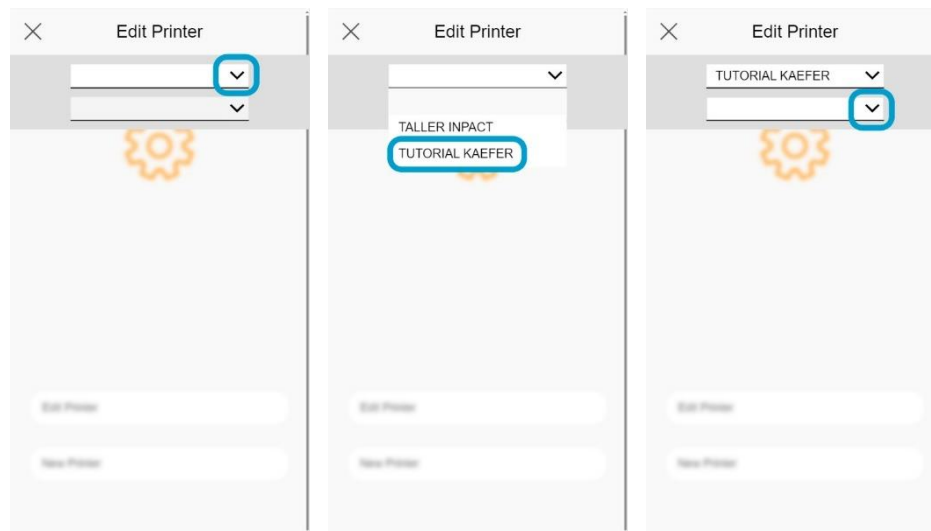
From the main menu go to **Prefabrication** and then click on the configuration icon.



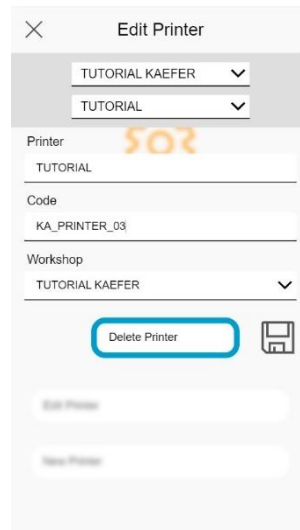
Select **Edit Printer**.



From the configurator, we deploy the top menu by clicking on the arrow and select the workshop and the printer.



At this point, we select **Delete printer**.



✕ Edit Printer

TUTORIAL KAEFER ▼

TUTORIAL ▼

Printer
TUTORIAL

Code
KA_PRINTER_03

Workshop
TUTORIAL KAEFER ▼

Delete Printer

Back Printer

New Printer

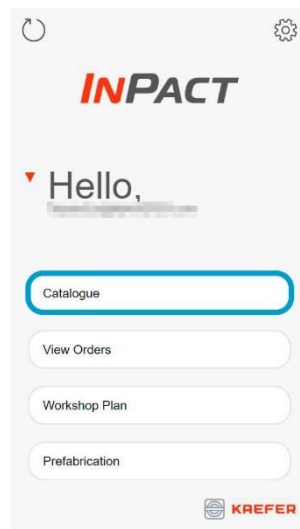
6. EXTRA - CONSULT THE PARTS IN DIFFERENT UNITS

Sometimes, from the projects, requests are received in sizes that do not fit the units with which the operators work.

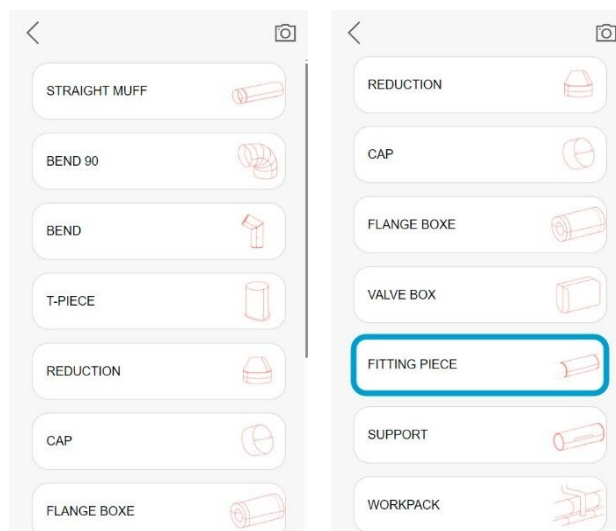
For this, the application allows you to consult the catalogue parts and offers you the possibility to consult them in:

- > Inches
- > Millimetres
- > Nominal diameter

From the home screen, select the catalogue.



Select the part you wish to consult and slide the sidebar to scroll the screen.



Define the dimensions of the part you want to convert.

FITTING PIECE

Quantity: 1

Diameter: 15 mm

Thickness: 25 mm

HV: H

Insulation: Flexible

Material: Aluminium 0,7 mm

Length: 613

Holes: 4

Beading Type: MM

Beading Size: 1

Parts: 1

Code: FITFHXX15x25AL070XX613X4MMX11

STANDARD

On the left-hand side of the screen at the height of Diameter click on the **red drop-down icon**.

FITTING PIECE

Quantity: 1

Diameter: 15 mm

Thickness: 25 mm

HV: H

Insulation: Flexible

Material: Aluminium 0,7 mm

Length: 613

Holes: 4

Beading Type: MM

Beading Size: 1

Parts: 1

Code: FITFHXX15x25AL070XX

STANDARD

And select the size in which you want to see the part parameters between:

- > Diameter in Inches
- > Diameter in millimetres
- > Nominal diameter

The image displays three sequential screenshots of the 'FITTING PIECE' screen in the InPact WORKSHOP APP. Each screen shows a form for defining a fitting piece, with a red cylinder icon at the top left. The form includes fields for Diameter, Thickness, HV, Length, Holes, Beading Type, Beading Size, and Parts. The 'Diameter' field is highlighted with a blue box in each screenshot, showing different unit selections: 'Dext(°)' in the first, 'Dext(mm)' in the second, and 'DN' in the third. The 'Thickness' field is set to 25, 'HV' to H, 'Length' to 613, 'Holes' to 4, 'Beading Type' to MM, 'Beading Size' to 1, and 'Parts' to 1. The 'Material' field is set to 'Aluminium 0,7 mm'. The 'Code' field contains the value 'FITFHXX15xX25AL070XX613X4MMX11'. The bottom of each screen features a green bar with the text 'STANDARD' and a right-pointing arrow.

Field	Value
Diameter	Dext(°) / Dext(mm) / DN
Thickness	25
HV	H
Length	613
Holes	4
Beading Type	MM
Beading Size	1
Parts	1
Material	Aluminium 0,7 mm
Code	FITFHXX15xX25AL070XX613X4MMX11